

REFERENCE TABLES

TAP & DRILL SIZES

TAP SIZE	DRILL SIZE	THREAD
0-80 NF	3/64"	71
M1.6X.35	1.25mm	69
1-64 N0	53	59
M2X.4	52	66
1-72NF	53	67
2-56N0	50	62
2-64 NF	50	70
M2.5 X.45	46	67
3-48 NC	5/64"	70
3-56 NF	46	69
4-40 NC	43	65
4-48 NF	42	61
M3X.5	40	70
5-40 NC	38	65
5-44 NF	37	63
M3.5X.6	32	63
6-32NC	36	72
6-40 NF	33	69
M4X.7	30	73
8-32NC	29	62
8-36 NF	29	70
10-24 NC	25	69

TAP SIZE	DRILL SIZE	THREAD
10-32 NF	21	68
MSX.8	19	68
12-24 NC	16	66
12-28 NF	1 S	70
M6X1.0	9	71
1/4-20 NC	7	70
1/4-28 NF	3	72
5/16-18 NC	G	66
5/16-24 NF	I	67
M8X1.25	H	70
3/8-16NC	0	68
3/8-24 NF	0	71
M10X1.S	8.5mm	71
7/16-14 NC	U	70
7/16-20 NF	25/64	65
M12X1 .75	13/32	69
1/2-13 NC	27/64	73
1/2-20 NF	29/64	65
M14X2.0	12.0mm	72
9/16-12 NC	31/64	68
9/16-18 NF	33/64	58
5/8-11 NC	35/64	62

TAP SIZE	DRILL SIZE	THREAD
5/8-18 NF	37/64	58
M16X2.0	35/64	76
3/4-10 NC	21/32	68
3/4-16 NF	11/16	71
M20x2.5	11/16	74
7/8-9 NC	25/32	61
7/8-14 NF	13/16	62
M24 X 3.0	53/64	72
1-8 NC	7/8	73
1-12 NF	S9/64	67
1-14 NS	IS/16	61
1-1/8-7 N0	63/64	72
1-1/8-12 NF	1-3/64N	66
M30 X 3.5	1-3/64N	75
1-1/4-7 NC	1-1/8'	67
1-1/4-12 NF	1-11/64N	72
1-3/8-6 NC	1-7/32N	72
1-3/8-12 NF	1-19/64N	72
M36X4.0	11/4N	82
1-1/2-6 NC	1-11/32N	72
1-1/2-12 NF	1-27/64N	72

Notice: Prices Subject To Change Without Notice

REFERENCE

